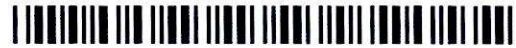




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1715
Job Sheet R211172



Part No: 647.1715

Job Qty: 19 pcs

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/8/20

Job Tracking No: ECN20-576

Due Date: 7/23/20

Created By: Linda Lacelle

Type: Rework

Description:

Note: 647.1700 REV.F IPP REV:A NEW ISSUE 13-07-18 JLM VERIFIED BY:DD IPP REV:B 20.07.07 AS PER DWG
REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
88	Packaging 1 - Pick Kit	19 pcs		7/22/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S288545



Part: 647.1715

Job No: R211172

Serial No/Batch: S288545

Revision: Rev.F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/16/20

DAS
52
9-89

20/07/16

					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					HAAS - 1 - B4B	
					HAAS - 2 - B4B	
90	HAAS 4 Axis - B4B	19 pcs	7/22/20	0.50 4.75	HAAS - 3 - B4B	
					HAAS - 4 - B4B	
92	QC 2	19 pcs	7/22/20	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
					QC 2 - 83	
94	QC 8	19 pcs	7/22/20	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	

DAS
52
9-89

10/07/16

DAS
52
9-89

10/07/16

mk20/07/18

					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
96	Handfinish - 6-1- Touch Up- B4B	19 pcs	7/22/20	0.00 3.17	Handfinish - 6 - 1 - B4B	DAS 87 JUL 19 2020 9-89
					Handfinish - 6 - 2 - B4B	
					Handfinish - 6 - 3 - B4B	
					Handfinish - 6 - 4 - B4B	
					Handfinish - 6 - 5 - B4B	
					Handfinish - 6 - 6 - B4B	
					Handfinish - 6 - 7 - B4B	
					Handfinish - 6 - 8 - B4B	
					Handfinish - 6 - 9 - B4B	
					Handfinish - 6 - 10 - B4B	
					Handfinish - 6 - 11 - B4B	
					Handfinish - 6 - 12 - B4B	
					Handfinish - 6 - 13 - B4B	
					Handfinish - 6 - 14 - B4B	
					Handfinish - 6 - 15 - B4B	
					Handfinish - 6 - 16 - B4B	
					Handfinish - 6 - 17 - B4B	
					Handfinish - 6 - 18 - B4B	
					Handfinish - 6 - 19 - B4B	
					Handfinish - 6 - 20 - B4B	
					Handfinish - 6 - 21 - B4B	
					Handfinish - 6 - 22 - B4B	
98	QC 3	19 pcs	7/22/20	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	

Remove stamp
with wash & wipe

					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	DAS
					QC 3 - 61	82
					QC 3 - 81	9-89
					QC 3 - 82	JUL 20 2020
					QC 3 - 87	
					QC 3 - 47	
190	Spray Paint - 2 - B4B	19	7/23/20	0.00 1.90	Spray Paint - 1 - B4B	DAS
		pcs			Spray Paint - 2 - B4B	21
	<i>NOT REQUIRED</i>				Spray Paint - 3 - B4B	9-89
					Spray Paint - 4 - B4B	JUL 21 2020
200	QC 14	19	7/23/20	0.00 0.00	QC 14 - 15	
		pcs			QC 14 - 2	
					QC 14 - 34	
					QC 14 - 41	
					QC 14 - 51	DAS
					QC 14 - 58	21 JUL 21 2020
					QC 14 - 59	9-89
					QC 14 - 9	
					QC 14 - 68	
					QC 14 - 40	
					QC 14 - 19	
					QC 14 - 43	
					QC 14 - 24	
					QC 14 - 61	
					QC 14 - 81	
					QC 14 - 82	
					QC 14 - 87	
210	Packaging 3-1 - Stock - B4B	19	7/23/20	0.00 0.00	Packaging 3 - 1 - B4B	
		pcs			Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	JUL 21 2020
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	

					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
220	QC 21 - SA	19	7/23/20	0.00 0.00	QC 21 - SA - 21	21 JUL 21 2020
		pcs			QC 21 - SA - 70	9-58
					QC 21 - SA - 9	
					QC 21 - SA - 77	

Part Op **88** - PULL FROM STOCK AND BRING TO MACHINIST
 Descriptions: **90** - Machine out slots on detail AA (2pl) .400 x .150
92 - QC2- Inspect parts off machine FAI/FAIB
94 - QC8- Inspect parts - second check
96 - Touch up alodine and primer Primer Batch: 5 265774
98 - QC3- Inspect Part Finish Standard Process
190 - (Spray paint) 1-Paint as per MPP-172 F paint coatings section 2.1,3.1 and 4.2
200 - (QC14- Inspect Spray Paint)
210 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.323Inches + 0.006 - 0.001	0.329 0.322	Diameter	
2	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
3	Plate	0.098Inches + 0.004 - 0.001	0.102 0.097	Diameter	
4	Plate	7.094Inches ± 0.010	7.104 7.084		

Plex 7/8/20 8:34 AM dart.lacelle,linda

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date:	20.07.06	Job No.:	N/A	ADR Yes/No:	N	ADR Date:	N/A	ECN #:	2020 576
Product No.:	647.1700	Created By:	MG	Approved By:					
Product Name:	135-21 Cable Cutter Kits	Checked By:							

Reason for Change:

Release new drawing revision for 647.1700

Documents Released:

Release drawing 647.1700 Rev. F and ECN 06486

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☐

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

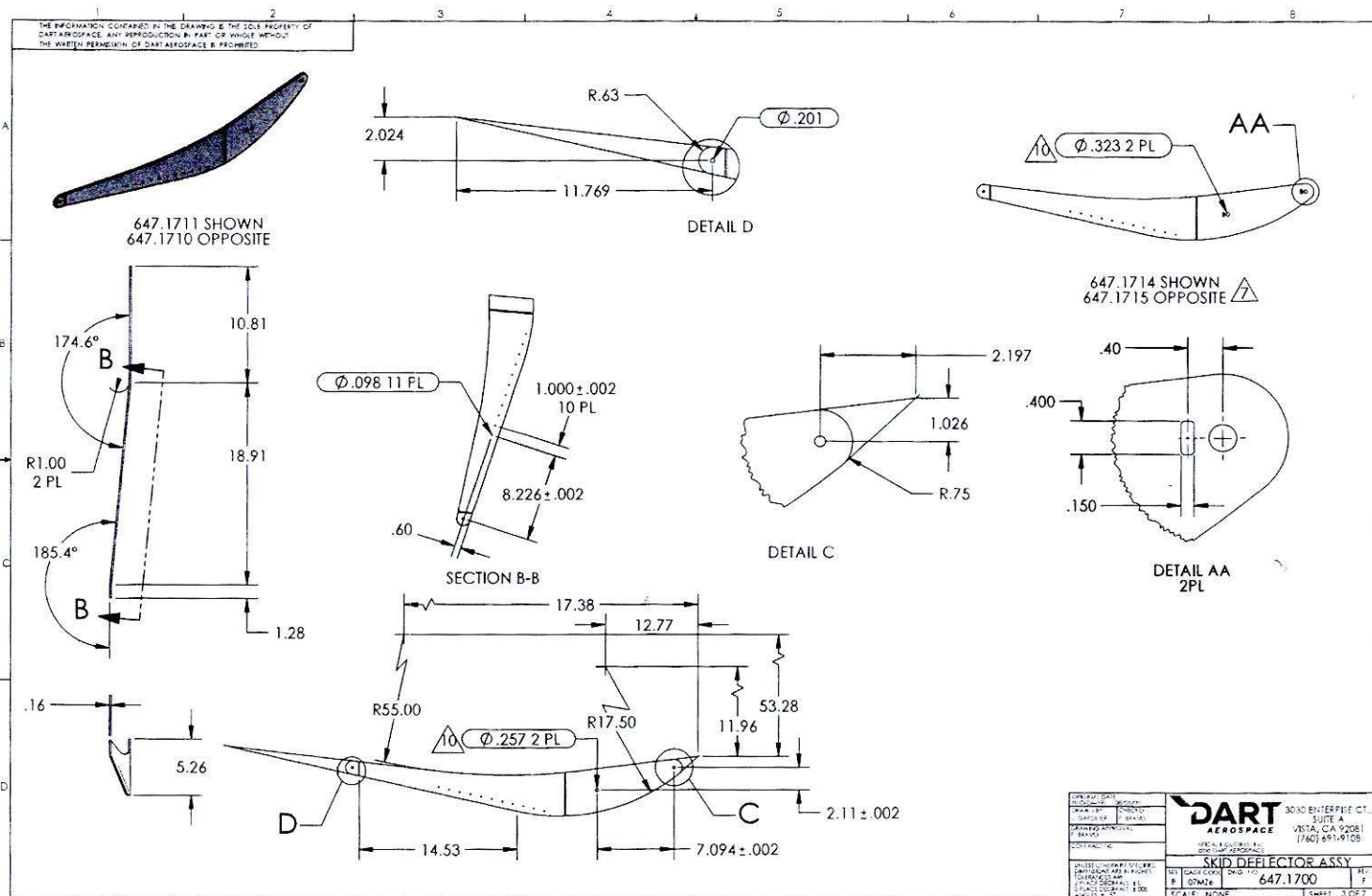
#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	N			
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		20.07.06
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		20.07.06
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Opulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

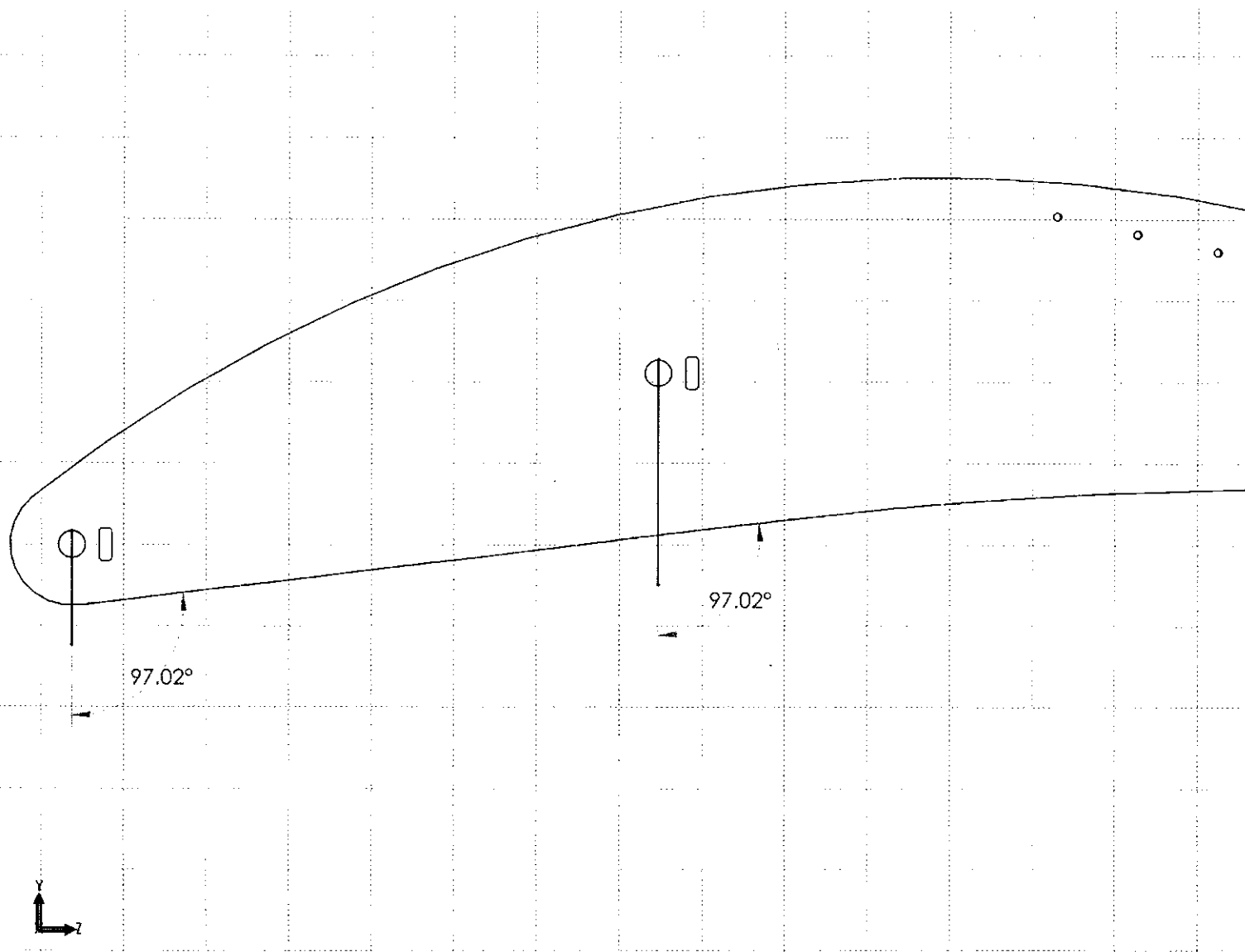
29 x 647.1714
19 x 647.1715
647.1702 - 1x wip 5285275
1x sth 5282263
9 x sth 9285564 (-2) w/o 280386 = 7

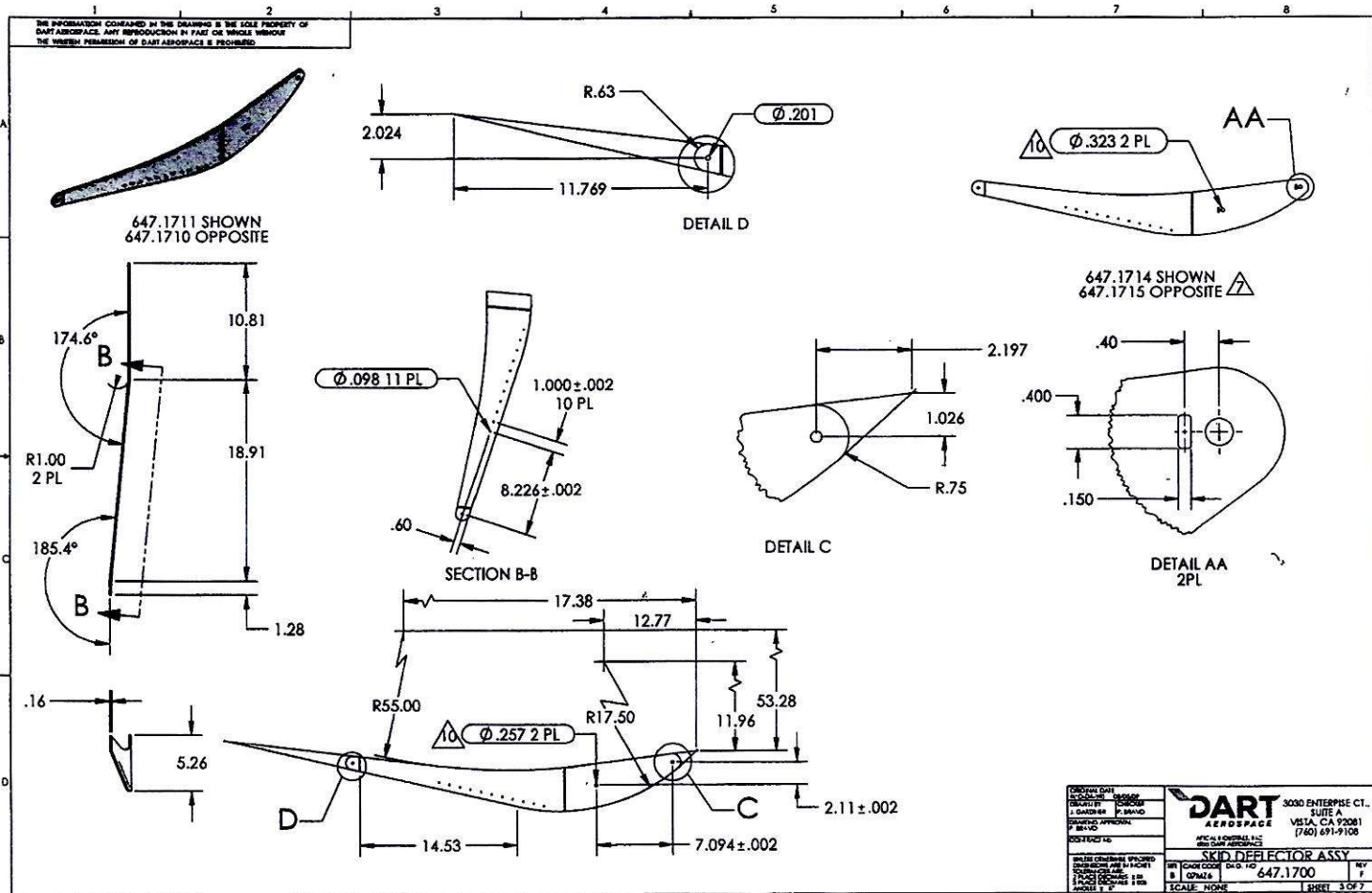
ECN Verified & Complete: _____

Date: _____



ON 647.1714 and 647.1715 machine cut slots on detail AA (400 x .150)
 inspect per 647.1700 rev. F
 touch up with alodine, and primer





ON 647.1714 and 647.1715 machine cut slots on detail AA (400 x .150)
inspect per 647.1700 rev. F
touch up with alodine, and primer

